

Module 2-3

Nondestructive Data Collection and Interpretation

Objectives

- Describe the nature of a pavement's response to load
- List NDT devices and characteristics
- List factors that influence deflection
- Describe procedures for conducting NDT program
- Describe effects of season on NDT
- Describe principles and procedures for in-situ materials characterization

Introduction

NDT - Valuable engineering tool in assessing uniformity and structural adequacy

Useful

- Identify subsections
- Identify locations for sampling / testing
- Characterize material properties
- Rational basis for structural capacity assessment

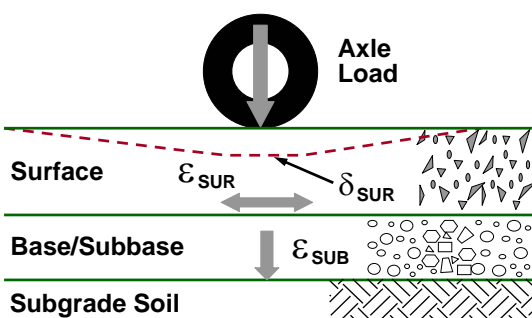
Introduction

Productive - 200 to 400 measurements per day

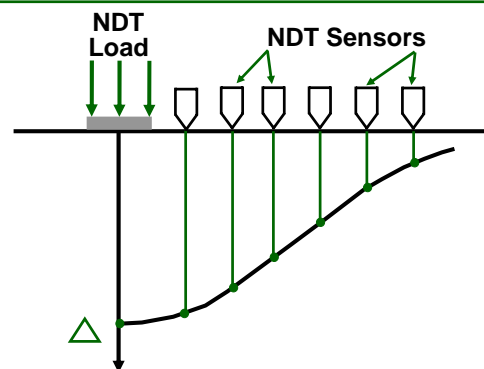
Repeatable

Used by most states for project and some network evaluations.

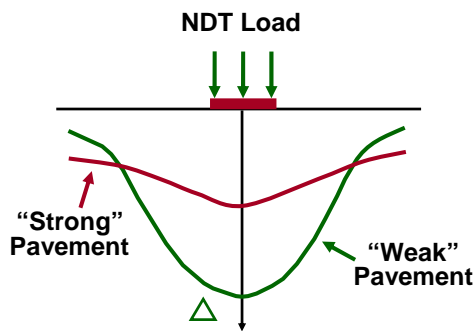
Pavement Responses Under Load



Measurement of Surface Deflection



Strong vs. Weak Pavements



Potential Results From NDT

- Project variability
- Subgrade soil support
- Void location
- Joint load transfer
- Critical periods
- In-situ material properties
- Structural adequacy

Types of NDT Equipment

- Static
- Vibratory
- Impulse
- Surface wave propagation

“Static” Load Devices

- Benkelman beam
- California Traveling Deflectometer
- La Croix Deflectograph

Benkelman Beam



Vibratory (steady state dynamic) Equipment

- Dynaflect
- Road Rater (3 models)

Dynalect



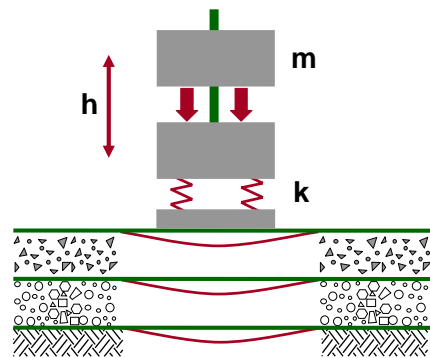
Dynalect - Close-up of Sensors



Road Rater



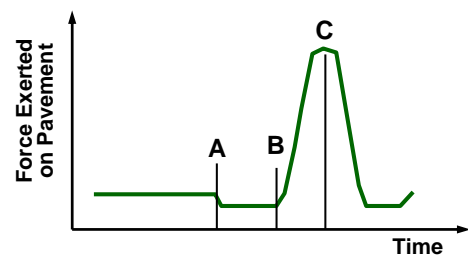
Impulse Equipment (falling weight deflectometer)



FWD Manufacturers

- Dynatest
- KUAB
- Phonix
- JILS

Typical Load Pulse



- A - Time at which load is released
- B - Time at which load makes first contact with load plate
- C - Peak load reached

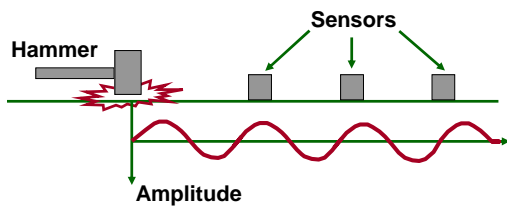
Dynatest FWD



KUAB FWD



SASW Approach



Measure speed, amplitude, wavelength
 Most common device - Seismic Pavement Analyzer

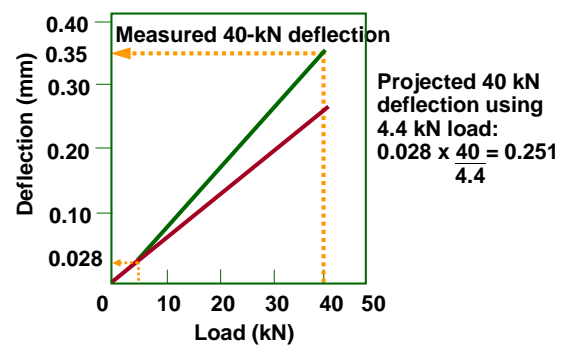
SASW Equipment - SPA



Factors That Influence Measured Deflections

- Load factors
- Pavement factors
- Climatic factors

Load Factors - Stress Sensitivity



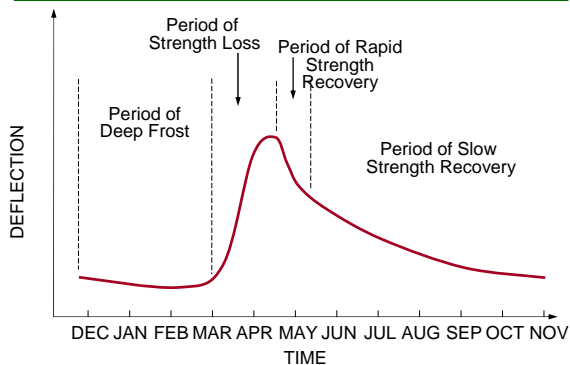
Pavement Factors

Distress
Transverse location
Surface discontinuities
Subsurface variations
Underlying voids
Random variability

Climatic Factors

Moisture
Temperature
Frost penetration

Typical Deflection / Time Plot



Conducting NDT Surveys

Temperature measurements

- Hourly
- Multiple locations
- Air and pavement
- Correction to standard (e.g., 21° C)

Testing Locations / Frequency

30 to 150 m intervals
Typically outer lane only
Both directions - staggered
Flexible - outer wheel path
JPCP / JRCP - midslab, joint, corner
CRCP - outer wheel path - between cracks and at cracks

Testing at Joints



Interpretation of NDT Data

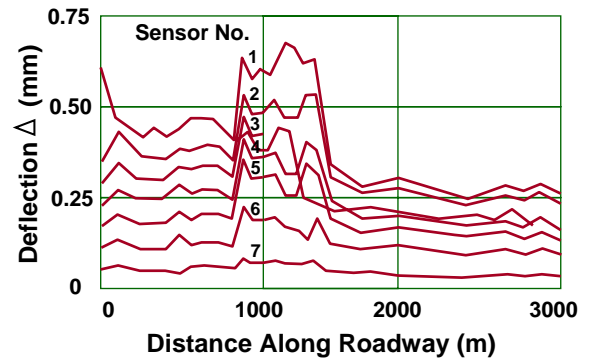
Uniformity of project

- Design sections for rehabilitation
- Locations for sampling / testing

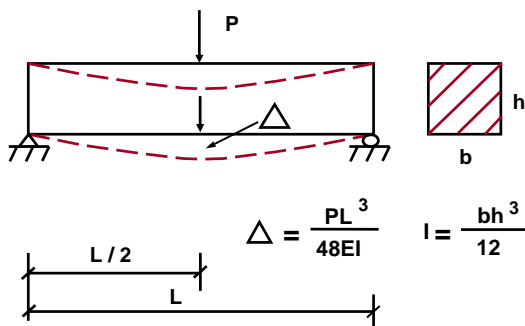
Determining pavement layer moduli

- Insitu characterization
- "Backcalculation" process

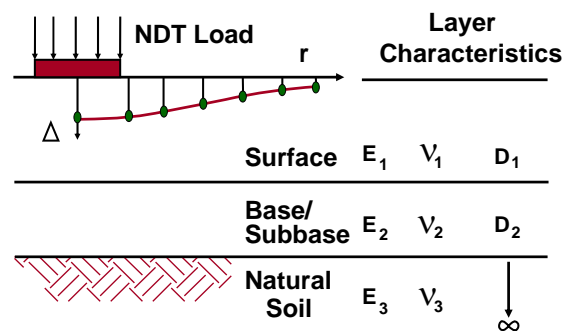
Uniformity (Non-uniformity) of Project



Simple Backcalculation Case



Typical Pavement Case



Typical Poisson's Ratios

Material	Range	Typical
PCC	0.10 - 0.20	0.15
HMA / ATB	0.15 - 0.45	0.35
Cement Stab. Base	0.15 - 0.30	0.20
Granular Base / Subbase	0.30 - 0.40	0.35
Subgrade Soil	0.30 - 0.50	0.40

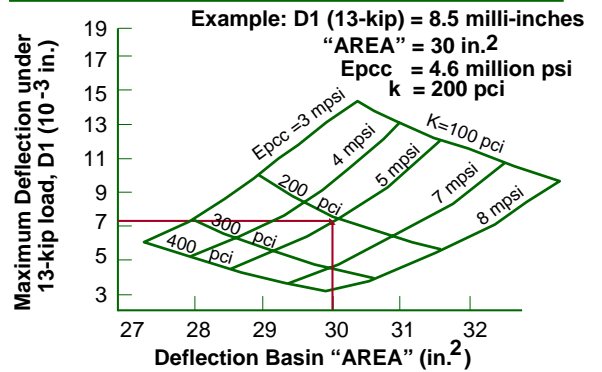
Typical Modulus Values

Material	Range (mPa)	Typical (mPa)
HMA	1,500 - 3,500	3,000
PCC	20,000 - 55,000	30,000
ATB	500 - 3,000	1,000
CTB	3,500 - 7,000	5,000
Lean concrete	7,000 - 20,000	10,000
Granular base	100 - 350	200
Granular soil	50 - 150	100
Fine-grained soil	20 - 50	30

Example Iterative Process

Iterat.	Trial Moduli (mPa)				Predicted Deflections (mm)							Avg. % Diff.
	E ₁	E ₂	E ₃	E ₄	Δ ₁	Δ ₂	Δ ₃	Δ ₄	Δ ₅	Δ ₆	Δ ₇	
1	1724	276	138	690	.276	.201	.166	.132	.108	.075	.040	20.5
2	1724	276	207	345	.238	.167	.136	.105	.083	.055	.031	36.4
3	1724	207	103	276	.335	.257	.218	.177	.147	.104	.058	5.9
4	1793	224	107	297	.320	.245	.208	.169	.141	.100	.056	1.3
5	1862	224	107	297	.316	.243	.207	.169	.141	.100	.056	0.9
	Measured Defl. (mm):				.309	.243	.208	.171	.140	.099	.054	

Backcalculation for Two-Layer Rigid Pavement



Rules of Thumb

E_{bottom} = is a function of the deflection beyond one meter

Effect of underlying "rigid" layers

Effect of more than one bound layer

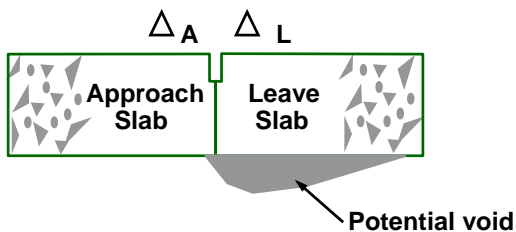
Effect of "thin" layers

Backcalculation Programs

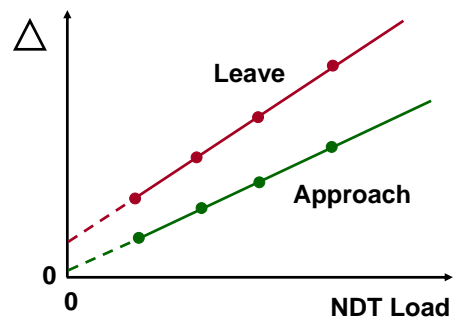
- | | |
|---------|-----------|
| BISDEF | MODCOMP |
| ELSDEF | BOUSDEF |
| CHEVDEF | ELMOD |
| MODULUS | EVERCALC |
| COMDEF | ILLI-BACK |
| WESDEF | |

Location of Loss of Support (voids)

Examine difference between deflections on approach slab and leave slab



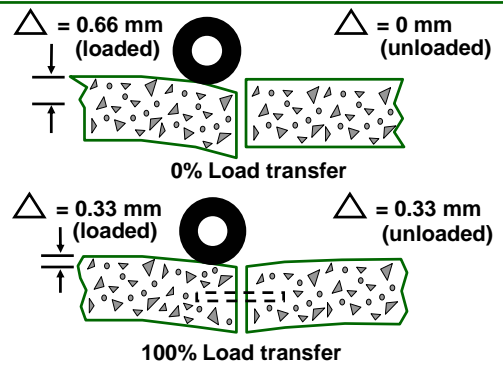
Deflection vs. Load Method



Joint/Crack Load Transfer

$$\text{LTE} = \left(\frac{\Delta_u}{\Delta_L} \right) * 100$$

Concept of Load Transfer



Summary

- Background
- NDT equipment
- Influential factors
- Conducting field surveys
- Interpretation of NDT data